

## Low headloss with phenomenal performance.

The Grit King® is an advanced hydrodynamic separator that augments gravitational forces to separate grit from water. The Grit King® is an economical choice for new or existing municipal or industrial wastewater applications.

### Benefits

- No moving parts
- No external power source
- Economical to own and operate
- Compact design
- Minimal headloss

### Applications

- New wastewater treatment plants
- Treatment plant retrofits
- Sediment removal pretreatment for potable water
- Grit removal for industrial effluent
- Pre-treatment for MBR and many other process upgrades
- Grit separation in collection system

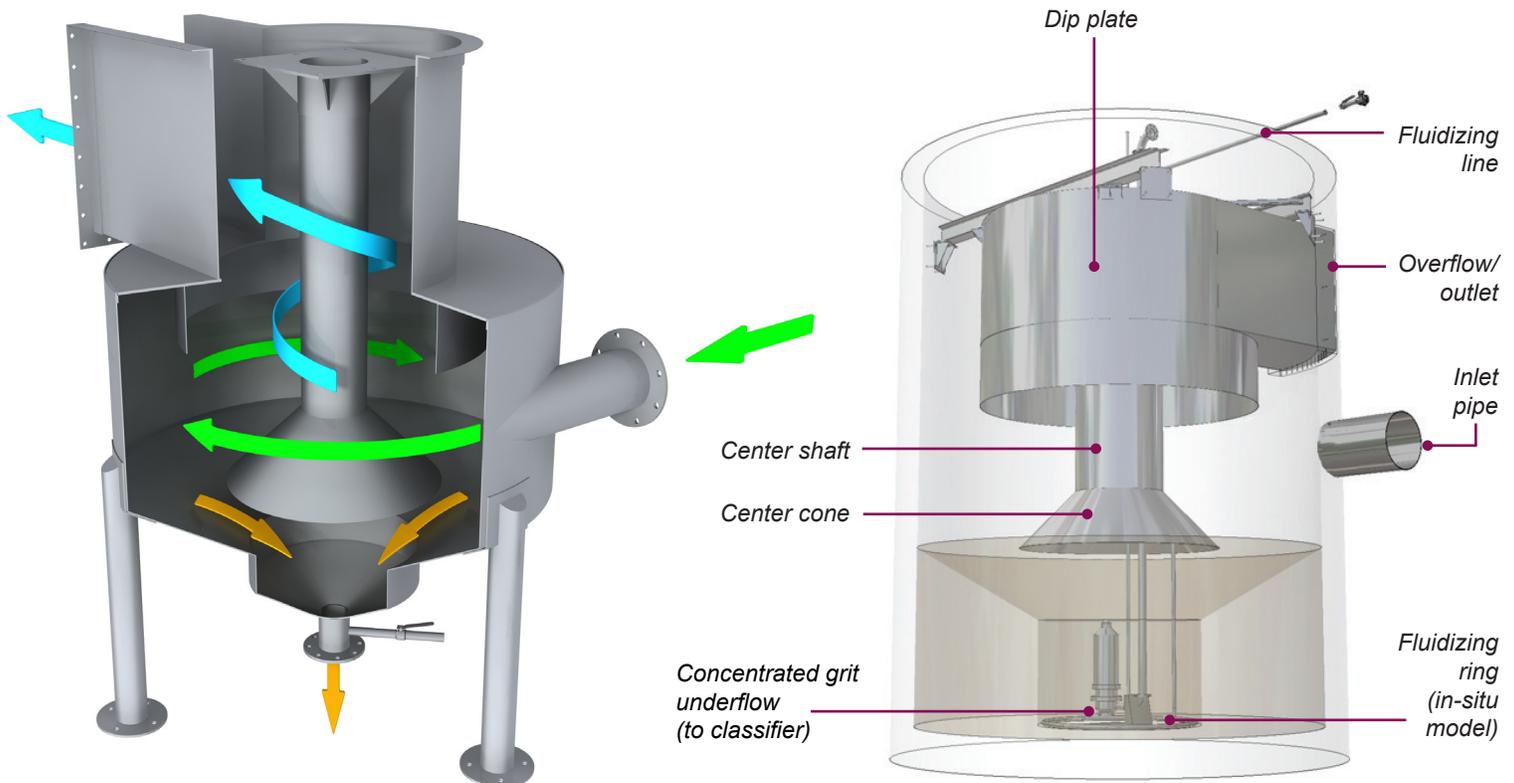
### How it Works

Flow is introduced into the Grit King® via a tangentially positioned inlet causing a rotational flow path around the dip plate. The flow spirals down the wall of the chamber as solids settle out by gravitational forces and forces created by the rotating flow (green arrow). The grit collects in the grit pot as the center cone directs flow away from the base, up and around the center shaft into the inside of the dip plate (blue arrow).

The upward flow rotates at a slower velocity than the outer downward flow. The resulting “shear” zone scrubs out the finer particles. The concentrated grit underflow is pumped or gravity fed to a grit classifier for dewatering (yellow arrow). The result is clean dewatered grit with low organic content.

## Protecting downstream equipment from grit abrasion and deposition saves you money.

With no moving parts and requiring less than 6” (15 cm) headloss at average flows the Grit King is a versatile and economical grit removal system that cuts plant maintenance costs.



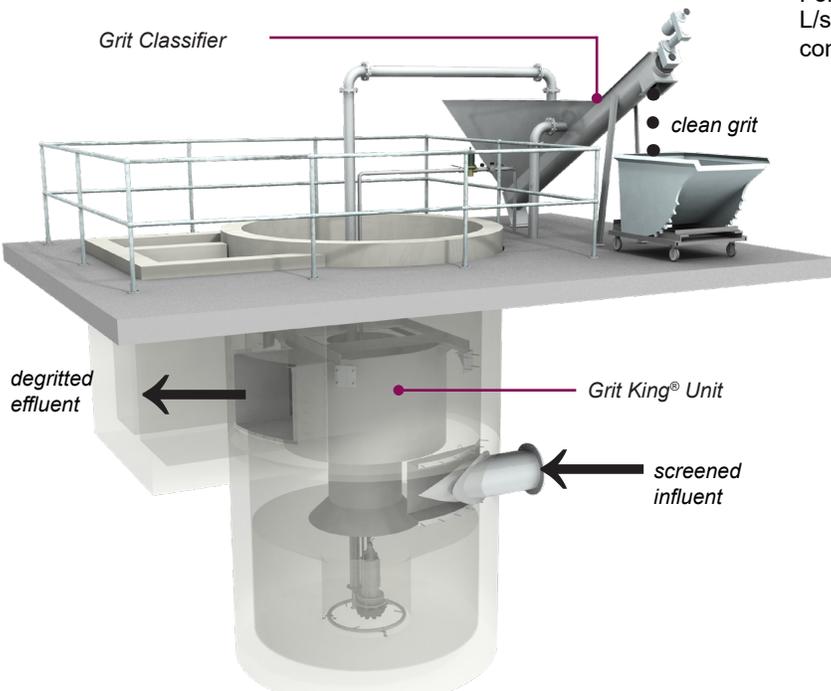
## Configurations

The Grit King® is available as either a free standing or in-situ unit for versatile installation.

Multiple inlet and outlet configurations are available. The inlet and overflow channel may be rotated 360 degrees about the central axis. Overall elevations can be varied to accommodate local site conditions.

## Design Notes

- All-hydraulic design with no moving parts ensures a long product life
- Internal flow structuring components create a long flow path aiding settlement and maximizing grit capture
- 304 or 316 stainless steel



*In-Situ Standing Grit King® and Classifier System*



*Free Standing Grit King® and Classifier System*

## Grit King® Performance

- Removes 95% of particles equal to or greater than 106 microns at the design flow rate
- Less than 20% volatile solids and greater than 60% total solids when paired with a Hydro washing and dewatering system
- Typically less than 12 inches (30 cm) headloss at peak flow and less than 6 inches (15 cm) at average daily flow

## Capacity

- Single units can handle flows as low as 0.25 Mgal/d (11 L/s) and multiple units can be provided to handle virtually any flow
- Turndown ratios for a standard design unit are 4:1 from peak to average flow *Note: ratios in excess of 15:1 can be accommodated*
- For larger applications, typically flows over 10 Mgal/d (440 L/s), the specialized internal components can be mounted in a concrete chamber



*Multiple Grit King® Systems Increase Capacity*

## Learn more

To learn more about how the Grit King® can improve your plant, visit [hydro-int.com](http://hydro-int.com), or contact us:

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